



OIL TRANSFER PUMPS 1:1 PUMP

OPERATION, INSTALLATION, MAINTENANCE
AND REPAIR GUIDE

PART NO.:

L791160-008 - TRANSFER PUMP, STAINLESS STEEL

L791110-009 - TRANSFER PUMP, CRS



L791110-009







L791160-008



READ BEFORE USE







WARNING



		IMPORTANT
<p>BECAUSE THIS PUMP CAN BE INCORPORATED INTO A PRESSURIZED SYSTEM, THE FOLLOWING SAFETY PRECAUTIONS SHOULD BE OBSERVED.</p> <p>CHECK EQUIPMENT REGULARLY AND REPAIR OR REPLACE WORN AND DAMAGED PARTS.</p> <p>NEVER ALTER OR MODIFY ANY PART OF THIS PUMP, DOING SO MAY CAUSE DAMAGE TO PUMP AND/OR PERSONAL INJURY.</p> <p>UNDER NO CIRCUMSTANCES SHOULD THE DISPENSING VALVE BE AIMED AT ANY PERSON AT ANY TIME. PERSONAL INJURY MAY RESULT.</p> <p>RELEASE PRESSURE BUILT UP IN THE SYSTEM BEFORE ANY SERVICE OR REPAIR IS BEGUN. SEE THE PRESSURE RELIEF PROCEDURE BELOW.</p> <p>DO NOT OPERATE THIS PUMP ABOVE 150 PSI / 10 BAR AIR INLET PRESSURE.</p> <p>ALWAYS READ AND FOLLOW THE FLUID MANUFACTURER'S RECOMMENDATIONS REGARDING THE USE OF PROTECTIVE EYEWEAR, CLOTHING AND RESPIRATORS.</p>		

		WARNING
<p>PUMP DEVELOPS 300 PSI (10 BAR) MAXIMUM WORKING PRESSURE AT 150 PSI (10 BAR) MAXIMUM INLET AIR PRESSURE. BE SURE THAT ANY COMPONENTS OR ACCESSORIES USED IN THE SYSTEM ARE RATED TO WITHSTAND THIS PRESSURE. TO DETERMINE FLUID OUTLET PRESSURE, MULTIPLY THE RATIO OF THE PUMP BY THE AIR PRESSURE BEING USED.</p> <p>EX: 2.1 (2.1 RATIO) X 100 PSI = 200 PSI FLUID PRESSURE. 2.1 (2.1 RATIO) X 6.9 BAER = 13.8 BAR FLUID PRESSURE.</p>		

		WARNING
<p>DO NOT USE WITH SOLVENTS OR OTHER EXPLOSIVE FLUIDS. AN EXPLOSION CAN RESULT IN THE PUMP WHEN ALUMINUM & ZINC PARTS COME IN CONTACT WITH CERTAIN SOLVENTS.</p>		

		WARNING
<p>DANGER: NOT FOR USE WITH FLUIDS THAT HAVE A FLASH POINT BELOW 100°F (38°C). EXAMPLES: GASOLINE, ALCOHOL. SPARKING COULD RESULT IN AN EXPLOSION WHICH COULD RESULT IN DEATH.</p>		

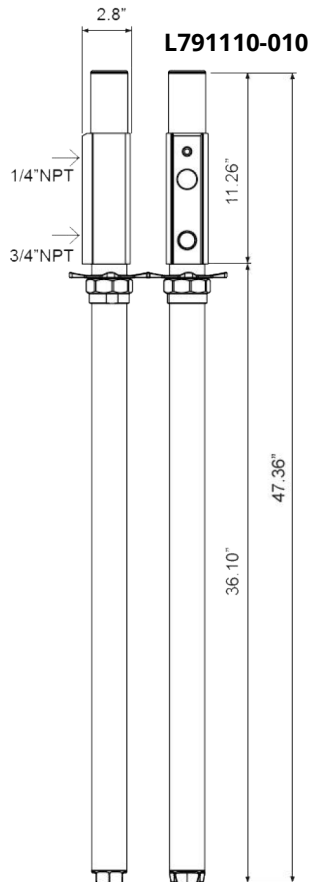
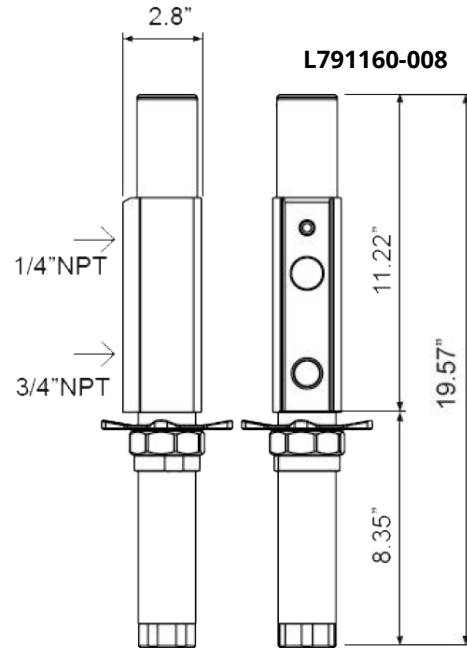
		WARNING
<p>PRESSURE RELIEF PROCEDURE:</p> <p>FOLLOW THIS PROCEDURE WHENEVER YOU SHUT OFF THE PUMP, WHEN CHECKING OR SERVICING ANY PART OF THE SYSTEM AND WHEN INSTALLING, CLEANING OR CHANGING ANY PART OF THE SYSTEM.</p> <ol style="list-style-type: none"> 1. DISCONNECT THE AIR TO THE PUMP. 2. POINT DISPENSING VALVE AWAY FROM YOUR SELF AND OTHERS. 3. OPEN DISPENSING VALVE UNTIL PRESSURE IS RELIEVED. 		

		WARNING
<p>IN THE PRESENCE OF EXPLOSIVE VAPORS, TAKE ACTION TO PREVENT STATIC SPARKING. FAILURE TO GROUND THE PUMP, PIPING, VALVES, CONTAINERS, OR OTHER MISCELLANEOUS EQUIPMENT CAN RESULT IN FIRE OR EXPLOSION. A GREEN GROUNDING LUG IS PROVIDED ON THE PUMP.</p>		

PRODUCT DESCRIPTION

THE DOUBLE ACTION TRANSFER PUMPS ARE ENGINEERED FOR OUTSTANDING PERFORMANCE AND RELIABILITY TO TRANSFER FLUID FROM PAILS, DRUMS, TANKS, AND TOTES. THE LYNX PUMP PROVIDES FAST DELIVERY OF CUTTING, SYNTHETIC, HYDRAULIC, AND MINERAL-BASED LUBRICANTS. THE PUMP'S 2" BUNG ADAPTER ALLOWS INSTALLATION DIRECTLY ONTO ORIGINAL CONTAINERS (DRUMS) OR BULK TANKS. A PUMP'S ABILITY TO DELIVER FLUID IS BASED ON THE PRESSURE (BAR/PSI) AND QUANTITY OF AIR SUPPLIED TO THE AIR MOTOR AND THE AMOUNT OF MATERIAL DISCHARGE (BACK) PRESSURE TO BE OVERCOME WITHIN THE SYSTEM.

TECHNICAL DATA L791160-008	
PUMP RATIO	1:1
OPERATING AIR PRESSURE	45-150 PSI (3-10 BAR)
PUMP DELIVERY	10.6 GAL/M (40 L/M)
AIR INLET	1/4" NPTF
PUMP INLET	1" NPTF
PUMP OUTLET	3/4 "NPTF
WETTED MATERIALS	STEEL, BRASS, ALUMINUM, BUNA-N,



TECHNICAL DATA L791110-010	
PUMP RATIO	1:1
OPERATING AIR PRESSURE	45-150 PSI (3-10 BAR)
PUMP DELIVERY	8.2 GAL/M (30 L/M)
AIR INLET	1/4" NPTF
PUMP OUTLET	3/4 "NPTF
WETTED MATERIALS	STAINLESS STEEL, VITON, TEFLON

SAFETY

- THE PUMPS ARE INTENDED FOR NON-CORROSIVE AND PETROLEUM BASED LIQUIDS. IT MAY NOT BE USED FOR OTHER PURPOSES OR FOR PUMPING GASOLINE, OR OTHER EXPLOSIVE LIQUIDS.
- CHECK THAT ALL COMPONENTS USED ARE SUITABLE FOR THE OPERATING PRESSURE OF THE SYSTEM.
- DO NOT USE HIGHER PRESSURE THAN REQUIRED FOR THE SATISFACTORY FUNCTIONING OF THE SYSTEM.
- BEFORE WORK IS UNDERTAKEN ON THE PUMP THE COMPRESSED AIR SHOULD BE DISCONNECTED FROM THE PUMP AND THE WHOLE SYSTEM SHOULD THEN BE DEPRESSURIZED.
- CHECK ALL COMPONENTS THOROUGHLY FOR DAMAGE AND LEAKAGE.
- ENSURE THAT THE COMPRESSED AIR IS DISCONNECTED FROM THE PUMP AND THE SYSTEM IS DEPRESSURIZED WHEN SYSTEM IS NOT IN USE (I.E. OVERNIGHT OR DURING LONGER SHUT DOWN PERIODS) AS THERE IS ALWAYS A RISK OF HOSES BURSTING OR PIPEWORK LEAKING ETC.

GENERAL

THE PUMP IS MADE UP OF TWO MAIN PARTS: A COMPRESSED AIR OPERATED TWO WAY PISTON AIR MOTOR AND A DOUBLE ACTING LIQUID PUMP. THE LIQUID IS SUCKED INTO THE PUMP TUBE VIA THE BOTTOM VALVE. WHEN THE PISTON MOVES UPWARDS LIQUID IS FORCED OUT OF THE FLUID OUTLET. THE FLUID IS FORCED OUT OF THE PUMP WHEN THE PISTON IS MOVING IN BOTH DIRECTIONS. THE RELATIONSHIP BETWEEN THE AIR PISTON AND THE PUMP PISTON DETERMINES THE RATIO OF THE PUMP. IF THE PUMP RATIO IS 3:1 THE THEORETICAL FLUID PRESSURE WILL BE 3 TIMES TO THE AIR PRESSURE, WHEN THE PUMP STALLS OUT. THE AIR IS EXHAUSTED FROM THE PUMP VIA A SOUND ATTENUATOR.

INSTALLATION / OPERATION

1. TO ACHIEVE LONG PUMP LIFE WE RECOMMEND THAT FILTER REGULATOR TO BE INSTALLED PRIOR TO THE AIR INLET OF THE PUMP.
2. REMOVE THE PROTECTIVE PACKAGING FROM THE PUMP AND ALSO THE PROTECTIVE PLUGS.
3. FIT THE 2" PUMP ADAPTOR FIRMLY ON TO THE BARREL.
4. MOUNT THE PUMP INTO THE PUMP ADAPTOR AND LOCK INTO POSITION.
5. FIT AND SECURE THE OUTLET HOSE.
6. FIT AND SECURE THE AIR INLET HOSE, SLOWLY INCREASE THE AIR PRESSURE LETTING THE PUMP SLOWLY BUILD UP FLUID PRESSURE.
7. ENSURE THERE ARE NO LEAKS EITHER ON THE AIR INLET OR AT THE FLUID OUTLET. TO OBTAIN MAXIMUM VACUUM ALL CONNECTIONS SHOULD BE SEALED AND TIGHT.
8. SLOWLY INCREASE THE AIR PRESSURE TO OPTIMUM WORKING PRESSURE.



WARNING

The maximum permitted air pressure is 150 psi, do not exceed this limit. Service: Before any servicework is carried out the compressed air must be turned off to the pump or the air coupling disconnected. The fluid outlet must be depressurized completely. Follow pressure relief procedure.

MAINTENANCE

1. BEFORE ANY SERVICE WORK IS CARRIED OUT THE COMPRESSED AIR MUST BE TURNED OFF TO THE PUMP OR THE AIR COUPLING DISCONNECTED. THE FLUID OUTLET MUST BE DEPRESSURIZED COMPLETELY.
2. CLEAN THE AIR FILTER, REMOVE ALL POLLUTANTS INCLUDING CONDENSED WATER.
3. CHECK SYSTEM FOR ANY AIR OR FLUID LEAKS.
4. ALWAYS KEEP THE EQUIPMENT CLEAN AND REMOVE FOREIGN OBJECTS, ENSURE NO POLLUTANTS ENTER THE BARREL AS THESE WILL BE PUMPED INTO THE SYSTEM.
5. WHEN CHANGING THE BARREL MAKE SURE THE PUMP REMAINS CLEAN (DO NOT PUT ON TO FLOOR OTHERWISE THE OIL WILL BECOME POLLUTED).
6. WHEN DEPRESSURIZING THE SYSTEM OR REMOVING THE OUTLET HOSE FROM THE PUMP ENSURE THERE IS A

SERVICE

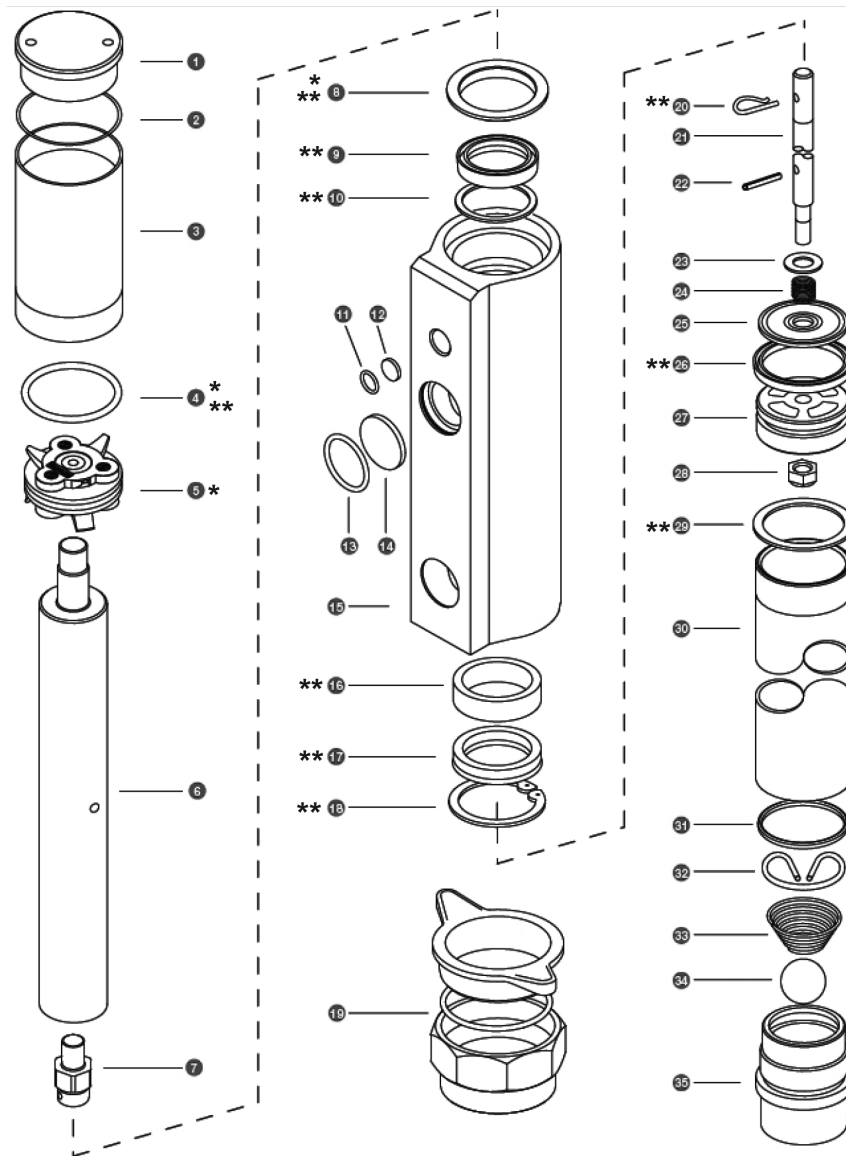
1. FOR YOUR PERSONAL SAFETY ENSURE THE AIR IS DISCONNECTED FROM THE PUMP AND THE FLUID DISCHARGE IS DEPRESSURIZED BEFORE ANY SERVICE IS CARRIED OUT. BE CAUTIOUS WHEN REPRESSURIZING THE SYSTEM AFTER ANY SERVICE WORK IS CARRIED OUT.
2. DURING SERVICE PROCEDURES IT IS IMPORTANT TO AVOID ANY SCRATCHING OR ANY OTHER DAMAGE TO GASKET OR BEARINGS SURFACES. KEEP TOOLS AND BENCHES CLEAN. BE EXTREMELY CAUTIOUS WHEN ASSEMBLING OR DISMANTLING V-PACK INGS AND O-RINGS. EXCHANGE ALL WORN OR DAMAGED PARTS NO MATTER HOW SLIGHTLY DAMAGED THEY SEEM.
3. CLEAN AND GREASE ALL GASKET, BEARING SURFACES INCLUDING O-RINGS AND GASKETS WITH TEFLON GREASE WHEN REASSEMBLING PUMP.
4. TRY TO USE PARAFFIN TO CLEAN PUMP PARTS. IF WATER BASED CLEANERS ARE USED, WIPE PARTS CLEAN & DRY IMMEDIATELY TO AVOID CORROSION.

TROUBLESHOOTING

SYMPTOM	POSSIBLE CAUSE	REMEDY
THE PUMP IS NOT WORKING OR THERE IS NO OIL DELIVERY	<ol style="list-style-type: none"> 1. NOT ENOUGH AIR PRESSURE 2. SOME OUTLET LINE COMPONENT IS CLOGGED OR CLOSED 	<ol style="list-style-type: none"> 1. INCREASE THE AIR PRESSURE 2. CLEAN OR OPEN THE OUTLET CIRCUIT
THE PUMP BEGINS TO OPERATE VERY FAST WITHOUT	<ol style="list-style-type: none"> 1. THE DRUM IS EMPTY 2. OIL LEVEL IS BENEATH THE SUCTION 	<ol style="list-style-type: none"> 1. REPLACE THE DRUM 2. LOWER THE SUCTION TUBE
THE PUMP KEEPS OPERATING ALTHOUGH THE OIL OUTLET IS CLOSED	<ol style="list-style-type: none"> 1. THERE IS AN OIL LEAKAGE IN SOME POINT OF THE OUTLET CIRCUIT 2. CONTAMINATION IN THE UPPER 	<ol style="list-style-type: none"> 1. VERIFY AND TIGHTEN OR REPAIR 2. DISASSEMBLE AND CLEAN REPLACE IF DAMAGED
OIL LEAKS OUT THROUGH THE AIR OUTLET MUFFLER (14)	OIL HAS BY-PASSED TO THE AIR MOTOR CAUSED BY WORN OR DAMAGED	REPLACE THE FLUID PACKING SET
AIR LEAKS OUT THROUGH THE AIR OUTLET MUFFLER (14)	<ol style="list-style-type: none"> 1. THE AIR PISTON O-RING IS WORN OR DAMAGED (4) 2. THE AIR MOTOR CYLINDER IS SCRATCHED (3) 3. THE UPPER PART OF THE CENTRAL BAR IS DAMAGED OR SCRATCHED (6) 4. THE AIR VALVE MECHANISM IS WORN 	<ol style="list-style-type: none"> 1. DISASSEMBLE AND CLEAN, REPLACE 2. REPLACE THE AIR MOTOR CYLINDER 3. REPLACE THE CENTRAL BAR 4. REPLACE AIR VALVE MECHANISM
DECREASE OF THE OIL DELIVERY	CONTAMINATION IN THE UPPER VALVE (27) OR FOOT VALVE (35)	DISASSEMBLE AND CLEAN, REPLACE IF DAMAGED

PARTS LIST L791160-008

DESCRIPTION	ITEM NUMBERS	REPAIR KITS
PACKAGING KIT	4, 8, 9, 10, 16, 17, 18, 20, 26, 29	** PACKING KIT - L79832928
AIR VALVE	4, 5, 8	* AIR VALVE KIT - L79832865
CENTRAL BAR	6, 7, 8, 9, 10, 16, 17, 18, 20, 29	NOTE: THE KITS LISTED ABOVE ARE THE ONLY PARTS AVAILABLE FOR THIS PUMP
AIR CYLINDER	1, 2, 3, 8	
PISTON KIT	23, 24, 25, 26, 27, 28, 29	
FOOT VALVE	31, 32, 33, 34, 35	
PUMP TUBE	29, 30	
PISTON ROD	20, 21, 22, 23, 24, 25, 26, 27, 28, 29	
AIR FILTER KIT	11, 12, 13, 14	

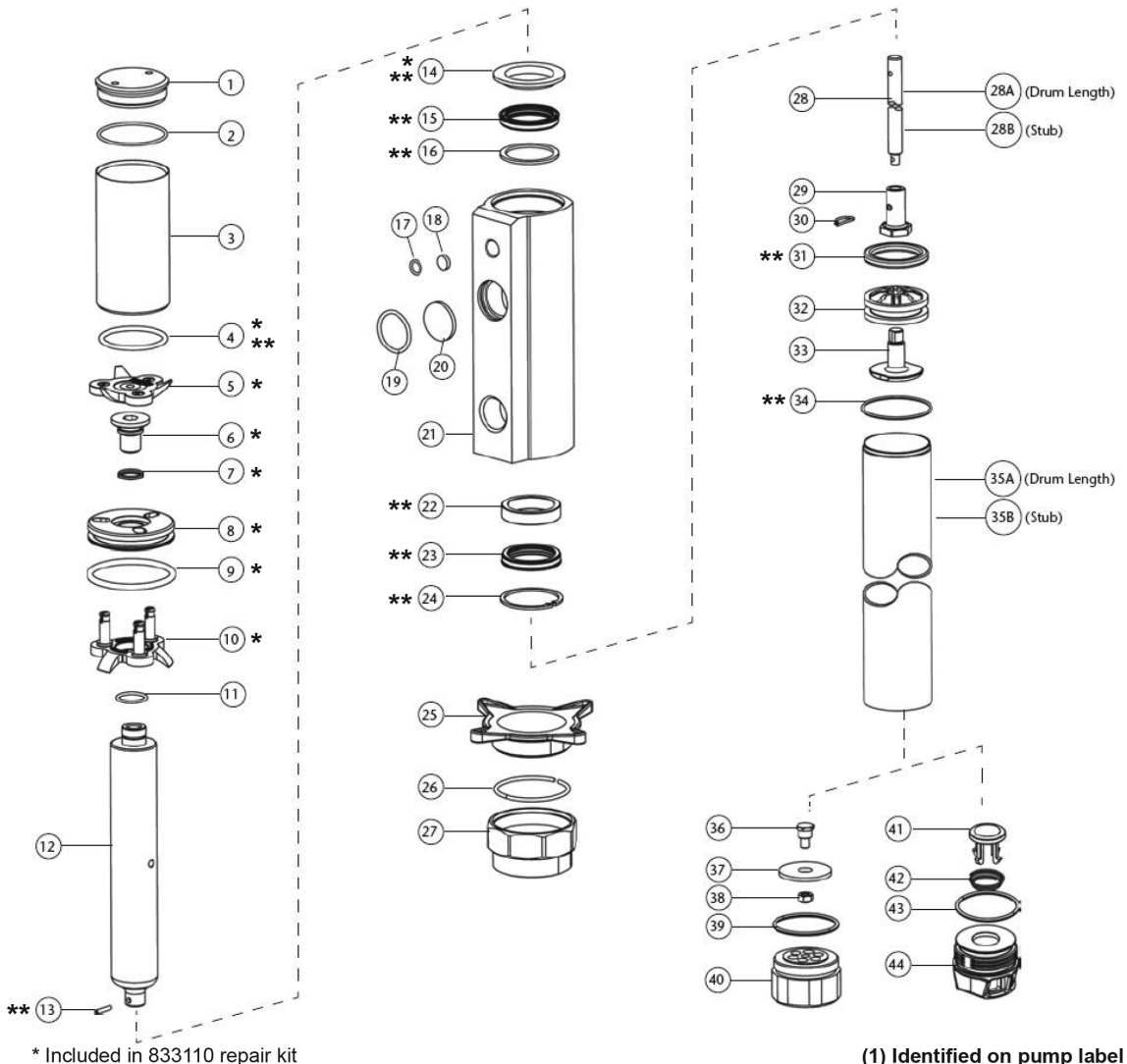


* Included in 832865 repair kit
 ** Included in 832928 repair kit

(1) Identified on pump label

PARTS LIST L791160-008

DESCRIPTION	ITEM NUMBERS	REPAIR KITS
PACKAGING KIT	4, 13, 14, 15, 16, 22, 23, 24, 31, 34	** PACKING KIT - L79833109
AIR VALVE	4, 5, 6, 7, 8, 9, 10, 14	* AIR VALVE KIT - L79833110
CENTRAL BAR	12, 13, 14, 15, 16, 22, 23, 24, 34	NOTE: THE KITS LISTED ABOVE ARE THE ONLY PARTS AVAILABLE FOR THIS PUMP
AIR CYLINDER	1, 2, 3, 14	
PISTON KIT	29, 31, 32, 33, 34	
FOOT VALVE (DRUM LENGTH)	41, 42, 43, 44	
FOOT VALVE (STUB)	36, 37, 38, 39, 40	
PUMP TUBE (DRUM LENGTH)	34, 35A	
PUMP TUBE (STUB)	34, 35B	
PISTON ROD (DRUM LENGTH)	13, 28A, 29, 30, 31, 32, 33, 34	
PISTON ROD (STUB)	13, 28B, 29, 30, 31, 32, 33, 34	
AIR FILTER KIT	25, 26, 27	



Customer Service (877-452-0157)

- ◆ Order status & order entry
- ◆ Pricing inquiries
- ◆ Part number look-ups
- ◆ Product availability information
- ◆ Shipment assistance
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